

ITEM NO.	PART NUMBER	DESCRIPTION	QUANTITY				MATERIAL	H T - SPEC
			G2		G2S			
			1000	2000	1000	2000		
1	G2-26-305	SHROUDED MIDDLE SPACER RING - 26"	-	2	-	2	NYLON	M3
2	RS-26-1025	LOADING GATE - 26"	1	1	1	1	17-4 PH S/S	H-925
3	G2-26-301-O	GATE COVER PLATE - 26"	1	1	-	-	6061-T6 ALUM	P. C. ORANGE
4	G2-26-301-Y	GATE COVER PLATE - 26" SEALED	-	-	1	1	6061-T6 ALUM	P. C. YELLOW
5	G2-113	BUTT. HD. SCREW 5/16"-18 X 3/4"	18	24	18	24	18-8 S/S	92949A581
6	G2-107	BUTT. HD. SCREW 5/16"-18 X 3/16"	2	-	2	-	18-8 S/S	92949A576CUT
7	G2-108	BUTT. HD. SCREW 5/16"-18 X 7/8"	6	2	6	2	18-8 S/S	92949A583
8	RS-1180	SHROUD WARNING LABEL	1	-	1	-	ALUM	
9	G2-110	FRONT PLATE	3	1	3	1	6061-T6 ALUM	BLACK ANOD.
10	G2-26-605	NYLON SHROUD FOR 26" G2 SHEAVES	1	-	1	-	NYLON	6
11	RS-1032	COPPER FERRULE 3/32"	2	2	2	2	COPPER	-
12	G2-1043	LOCKING SAFETY CLIP	1	1	1	1	302 S/S	
13	G2-1140	CAPTURED NUT ASSY.	1	1	1	1		
14	RS-1617	MODIFIED GATE PIN (NO BEND)	1	1	1	1	17-4 PH S/S	H-900
15	RS-1717	GATE PIN COLLAR	1	1	1	1	303 S/S	
16	SB/SL-106	SPIRAL PIN 3/16" X 1"	1	1	1	1	420 S/S	93740A319
17	G2-1042	LANYARD WASHER	1	1	1	1	304 S/S	
18	RS-1031	LANYARD - 3/32" X 16"	1	1	1	1	18-8 S/S	
19	RS-1071	DRIVE SCREW #6 X 3/8"	20	20	20	20	18-8 S/S	91654A146
20	RS-1077	MANUFACTURING LABEL - 26"	1	1	1	1	PAPER	LAMINATED
21	RS-26-1008-XX	SHEAVE WHEEL - 26"	1	1	1	1	NYLON	M3
	WHERE XX IDENTIFIES THE GROOVE SIZE							
22	RS-1039	GREASE FITTING 1/8" NPT	1	1	-	-	STEEL	ZINC PLATED
23	RS-1172	SPIRAL PIN 1/4" X 1"	2	2	2	2	420 S/S	93740A413
24	RS-1006	COLLAR	2	2	2	2	303 S/S	
25	RS-26-1024	GATE FRAME - 26"	1	1	1	1	17-4 PH S/S	H-925
26	RS-1105	HINGE PIN	1	1	1	1	17-4 PH S/S	H-900
27	G2-109	BALL LOCK PIN - 3/8" X 4.5"	2	2	2	2	S/S	
28	G2-112	SPLIT RING 0.82" X 0.14"	4	4	4	4	316 S/S	90905A653
29	G2-1031	SASH CHAIN 8"	2	2	2	2	304 S/S	3610T32
30	RS-1480	REPACK WARNING LABEL	-	-	1	1	ALUM	ADHESIVE BACK
31	RS-1380	GREASE WARNING LABEL	1	1	-	-	ALUM	ADHESIVE BACK
32	G2-26-302-O	FRONT COVER PLATE - 26"	1	1	-	-	6061-T6 ALUM	P. C. ORANGE
33	G2-26-302-Y	FRONT COVER PLATE - 26" SEALED	-	-	1	1	6061-T6 ALUM	P. C. YELLOW
34	RS-1580	LINE SIZE LABEL	1	1	1	1	ALUM	ADHESIVE BACK
	CHOOSE LABEL TO MATCH GROOVE SIZE							
35	RS-1109	AXLE SHAFT	1	1	1	1	17-4 PH S/S	H-900
36	G2-26-304	SHROUDED SIDE SPACER RING - 26"	4	4	4	4	NYLON	M3
37	RS-26-1012	RETAINING RING - 26"	2	2	2	2	STEEL	SH-500 STPA
38	RS-26-1129	NILOS GREASE RING - 26"	2	2	2	2		3877/3820AV
39	RS-26-1184	BEARING CONE - 26"	2	2	2	2	ALLOY STEEL	3877
40	RS-26-1183	BEARING CUP - 26"	2	2	2	2	ALLOY STEEL	3820
41	RS-1010	WOODRUFF KEY #807	1	1	1	1	316 S/S	

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			G2		G2S			
			1000	2000	1000	2000		
42	RS-26-1045	WHEEL HUB - 26"	1	1	-	-	6061-T6 ALUM	CR. ACID ANOD.
43	G2-111	HEX HD. CAP SC. 1/2"-13 X 5"	1	1	1	1	18-8 S/S	92198A732
44	G2-106	HANDLE	1	1	1	1	NYLON	M3
45	RS-1152B	SHACKLE BOLT	1	1	1	1	ALLOY STEEL	CHROME PL.
46	RS-1152S	CLEVIS - SHACKLE	1	1	1	1	ALLOY STEEL	CHROME PL.
47	RS-1152P	COTTER PIN 1/4" X 2 1/2"	1	1	1	1	18-8 S/S	98401A552
48	RS-1152N	SHACKLE NUT	1	1	1	1	ALLOY STEEL	CHROME PL.
49	RS-1115	SHACKLE STUD	1	1	1	1	17-4 PH S/S	H-1025
50	RS-1086	SHOULDER SCREW 1/4" X 1 3/4"	1	1	1	1	18-8 S/S	90298A547
51	RS-1075	CLEVIS - EYE	1	1	1	1	C-1030 STEEL	H. NICK. CR. PL.
52	RS-1015	CLEVIS STUD	1	1	1	1	17-4 PH S/S	H-1025
53	RS-1087	NYLON INSERT LOCKNUT 10-24	1	1	1	1	18-8 S/S	91831A011
54	RS-1552	CLEVIS - HLS	1	1	1	1	17-4 PH S/S	H-1025
55	RS-1652	CLEVIS - SJ	1	1	1	1	17-4 PH S/S	H-1025
56	RS-1252	CLEVIS - AWS	1	1	1	1	17-4 PH S/S	H-900
57	RS-1098	O-RING #227	1	1	1	1	VITON	70-80 DURO A
58	RS-1254	EXTENDED CLEVIS SHAFT	1	1	1	1	17-4 PH S/S	H-900
59	RS-1058	THRUST WASHER	2	2	2	2	ALLOY STEEL	TRA 2233
60	RS-1059	THRUST BEARING	1	1	1	1	ALLOY STEEL	NTA 2233
61	RS-1053	CLEVIS HOUSING	1	1	1	1	17-4 PH S/S	H-900
62	RS-1056	CLEVIS BEARING	1	1	1	1	ALLOY STEEL	B-167
63	RS-1057	CLEVIS BEARING SEAL	1	1	1	1	NITRILE	NAT 240731
64	RS-1020	CLEVIS WASHER	1	1	1	1	NYLON	WHITE
65	RS-1068	SET SCREW - CUP 1/4"-28 X 3/8"	2	2	2	2	STEEL - ZINC	73267
66	RS-26-1028M	FRAME - 26"	1	1	1	1	17-4 PH S/S	H-925
67	RS-1218	SHOCK CUSHION - 1.4" THICK	1	1	1	1	BUNA N	80 DURO
68	RS-1055	CLEVIS NUT	1	1	1	1	17-4 PH S/S	H-1025
69	RS-1478	COTTER PIN 3/16" X 2"	1	1	1	1	316 S/S	98355A250
70	RS-1155	LEFT HANDED JAM NUT	1	1	1	1	303 S/S	
71	AS-750P	COTTER PIN 3/16" X 1.25"	1	1	1	1	18-8 S/S	
72	RS-1780	GENERAL WARNING & INSPECTION LABEL	1	1	1	1	ALUM	ADHESIVE BACK
73	RS-1011A	AXLE NUT - ADJUSTABLE	2	2	2	2	303 S/S	
74	RS-1272	SPIRAL PIN 1/4" X 1 1/4"	4	4	4	4	420 S/S	93740A422
75	G2-26-303-O	REAR COVER PLATE - 26"	1	1	-	-	6061-T6 ALUM	P. C. ORANGE
76	G2-26-303-Y	REAR COVER PLATE - 26" SEALED	-	-	1	1	6061-T6 ALUM	P. C. YELLOW
77	G2-180	REFLECTOR	3	3	3	3	ALUM	
78	SB-137	7/16" FLAT WASHER	2	2	2	2	18-8 S/S	43NWSF3
79	SB-138	NYLOC NUT 1/2"-13	1	1	1	1	18-8 S/S	91831A137
80	RS-14/17-1049	O-RING INNER - 14"/17"/26"	-	-	2	2	BUNA - N	#223
81	RS-26-1048	O-RING OUTER - 26"	-	-	2	2	BUNA - N	#235
82	RS-26-1067S	O-RING SEAT - 26"	-	-	2	2	6061-T6 ALUM	HARD ANOD.
83	RS-26-1045S	HUB SEALED - 26"	-	-	1	1	6061-T6 ALUM	HARD ANOD.
84	RS-1039S	GREASE FITTING PLUG (1/8" NPT) (SEALED)	-	-	1	1	BRASS	

NOTES		CONFIDENTIALITY										 2140 NORTH REDWOOD ROAD #60 SALT LAKE CITY, UT 84116 TEL. (801) 323 - 5533 FAX. (801) 323 - 7033							
1 PREPACK ALL BEARINGS AND FILL CENTER OF HUB WITH GREASE (LBG-100). 2 PRELOAD BEARING BY TIGHTENING TO 250 IN. LBS., THEN TO NEXT HOLE. 3 LUBRICATE THESE PARTS W/ LIGHT MACHINE OIL. 4 COAT THESE THREADS WITH ANTI-SIEZE (RS-098) BEFORE ASSEMBLY. 5 USE PERMATEX LOCKS STUDS (LTS-100) ON THESE FASTENERS. 6 CRIMP FERRULES TO LANYARD WITH CAM-ACTION COMPRESSION TOOL. 7 TIGHTEN TILL HOLE IS VISIBLE THROUGH SLOT. TIGHTER IF CLEVIS SHAFT IS LOOSE. 8 AFTER INSERTION, BEND LEGS AROUND THE CLEVIS NUT. 9 APPLY PRIMER (LT-300), AND LOCKTITE (LT-200) ACCORDING TO DIRECTIONS. 10 FRONT PLATE (G2-110) USES G2-108 AND SHROUDED SPACER RING (G2-26-305) USES G2-113		THIS DRAWING IS THE CONFIDENTIAL PROPERTY OF WIRELINE TECHNOLOGIES, INC. IT IS FURNISHED FOR YOUR INFORMATION ONLY AND MUST NOT BE MADE PUBLIC. IT MUST NOT BE COPIED AND MUST BE RETURNED ON DEMAND. MANUFACTURE OF PARTS PER THIS DRAWING IS EXPRESSLY FORBIDDEN EXCEPT BY WRITTEN AUTHORIZATION FROM WIRELINE TECHNOLOGIES, INC. ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED AND PATENTS PENDING.		6	NYLON SHROUD	AS	9-APR-24	DEPARTMENT	NAME	INITIAL	DATE								
				5	EXT CLEVIS & MOD GATE PIN	AS	5-DEC-18	ENGINEERING	A. SURDI										
				4	PLATES & TAPERED RINGS	DC	21-MAY-13	QUALITY	B. MACE										
				3	TAPERED SPACER RINGS	DC	20-MAY-13	MANUFACT.	M. DYSON										
				2	LABELS, SAFETY PIN ASSY	DC	17-MAY-12	PRODUCTION	A. DYSON				26" GENERATION 2 SHEAVE ASSEMBLY	DWG #	G2-26-ASSY	REV - 6			
				1	SCREWS, CHAIN, B L PINS	D. C.	29-JULY-10	OPERATIONS	R. VANCE										
				#	DESCRIPTION	INITIAL	DATE												